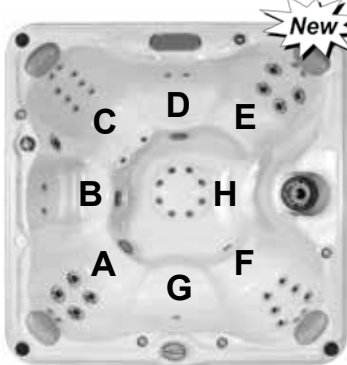


2014 Sundance Spas 680 McKinley

Specifications

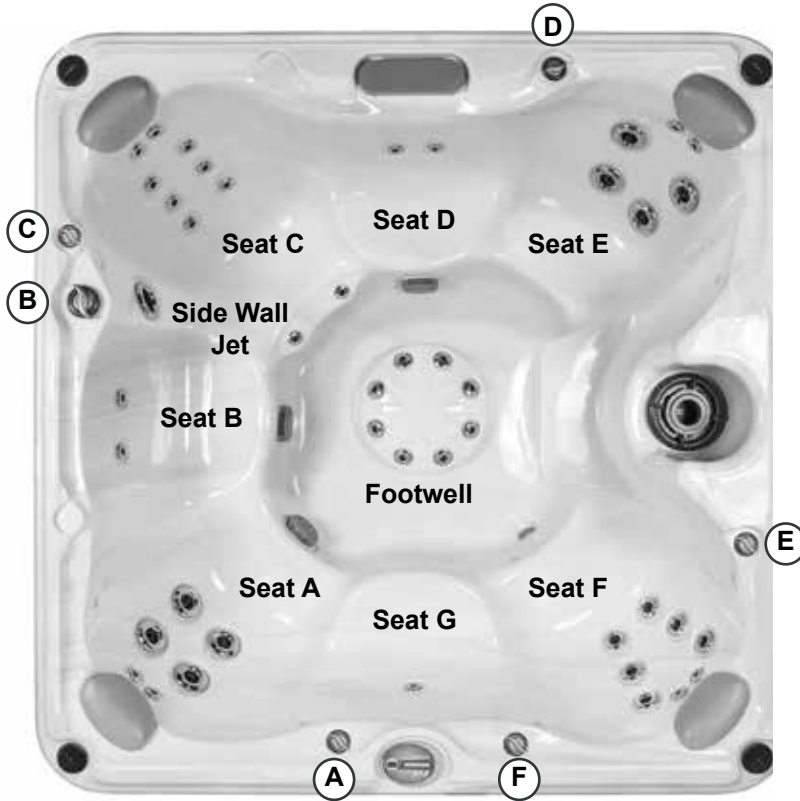
Dimensions:	89" x 89" x 36" (226 cm x 226 cm x 91.44 cm)	
Seating Capacity:	6-7 Adults	
Dry Weight:	778 lbs (353 kg)	
Filled Weight (Spa Volume):	5,115 lbs (2,320 kg)	
Filled Weight (Average Fill):	4,197 lbs (1,904 kg)	
Water Capacity (Spa Volume):	520 US Gal (1,968 Liters)	
Water Capacity (Average Fill):	410 US Gal (1,552 Liters)	
Controls:	Solid-State Electronic Controls with LED Readout, Programmable Water Temperature, Filtration, and Heat Cycles	
Water Delivery:	2 High Flow Pumps	
Pump 1:	North America (60 Hz): 2-Speed/2.5 HP Continuous, 11.0A Max., 56 Frame Export (50 Hz): 2-Speed/2.0 HP continuous, 8.0A max.	
Pump 2:	North America (60 Hz): 1-Speed/2.5 HP Continuous, 10.0A Max., 56 Frame Export (50 Hz): 1-Speed/2.0 HP continuous, 8.0A max.	
Optional Pump 3:	N/A	
Total Hydrojets:	44	
Seat A Jets:	2 DX, 2 DVX, 2 DVR	
Seat B Jets:	2 DL	
Seat C Jets:	4 DX, 6 DL, 1 DST (Sidewall)	
Seat D Jets:	2 DL	
Seat E Jets:	2 DX, 4 DVR	
Seat F Jets:	2 DX, 6 DXL	
Seat G Jet:	1 DL	
Footwell Jets (H):	8 DL	
Air Controls/Massage Selectors:	4/1	
Filter:	50 ft ² Filter Cartridge System	
Water Treatment:	Factory installed CLEARRAY® Water Purification System	
Lighting:	CL LED Lighting System (Interior Surround and Waterfall)	
Synthetic Cabinet:	Available in Coastal, Mahogany, Autumn Walnut	
Shell Colors:	North America: Platinum, Sand, Sahara, Copper Sand, Sea Mist, Celestite, Oyster, Monaco, Midnight, Caribbean Surf Export (50 Hz): All North America Colors	
Headrests:	Four, 1-Piece Gray	
Heater:	North America (60 Hz): 5.5 kW, 240V High Flow Standard Export (50 Hz): 2.7 kW High Flow Standard	
Electrical Requirements:	240 VAC, 60 Hz@40A, 50A or 60A Export (50 Hz): 230-240 VAC@20A, 30A or 40A; or Suitably Rated Circuit Breaker to Comply with Local Electrical Regulations. Certain Countries May Require 2 Power Inputs; Two GFCI/RCD Breakers are Required for This Configuration.	
Limited Warranty*	North America (60 Hz): 5 Years Shell, 2 Years Shell Surface, 2 Years Equipment and Controls, 2 Years Plumbing Component Leaks, 1 Year Cabinet, 1 Year Jets, 1 Year Stereo Export (50 Hz): 5 Years Shell, 2 Years Shell Surface, 2 Year Plumbing Component Leaks, 2 Year Equipment and Controls, 1 Year Cabinet, 1 Year Jets, 2 Year Stereo	
Waterfall Feature:	Variable Valve Control	
Special Features:	Optional Factory Installed BLUEWAVE® Spa Stereo System with Wireless Remote Control, Auxiliary 3.5 mm headphone jack connection, USB connection, FM radio, Bluetooth compatible and integrated docking station	

*(See Warranty Document for Specific Details)

Dimensions/Specifications Subject To Change Without Notice

2014 Sundance Spas 680 McKinley

Operation/New Features



- (A)** Air Control - Activates Seat A Jets (2 DX, 2 DVR, 2 DVX) + Seat B Jets (2 DL) + Side Wall Jet (1 DST) + Seat G Jet (1 DL) + Footwell Jets (2 DL)
- (B)** Massage Selector [Pump 1]- Adjusts Seat A Jets + Seat B Jets + Seat G + Side Wall Jet + 2 Footwell Jets and Seat C Jets + 2 Footwell Jets
- (C)** Air Control - Activates Seat C Jets (4 DX, 6 DL) + Footwell Jets (2 DL)
- (D)** Air Control - Activates Seat D Jets (2 DL) + Seat E Jets (2 DX, 4 DVR) + Footwell Jets (2 DL)
- (E)** Air Control - Activates Seat F Jets (2 DX, 6 DXL) + Footwell Jets (2 DL)
- (F)** Waterfall Selector [Pump 1] - Controls Waterfall Output

44 Total Jets



- Jets Pump 1: Powers Seat A Jets + Seat B Jets + Side Wall Jet + Seat C Jets + Seat G Jet + 4 Footwell Jets when running
- Jets Pump 2: Powers Seat D Jets + Seat E Jets + Seat F Jets + 4 Footwell Jets when running

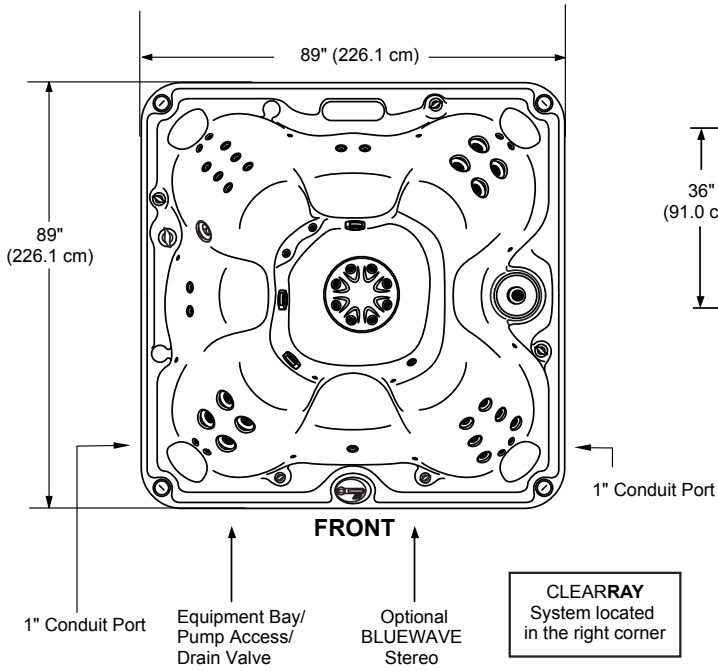
Spa Operation Subject To Change Without Notice

NEW FOR 2014!

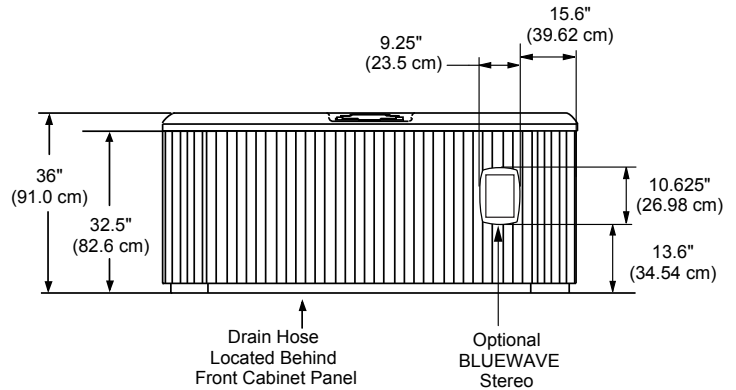
2014 Sundance Spas 680 McKinley

Portable Dimensions

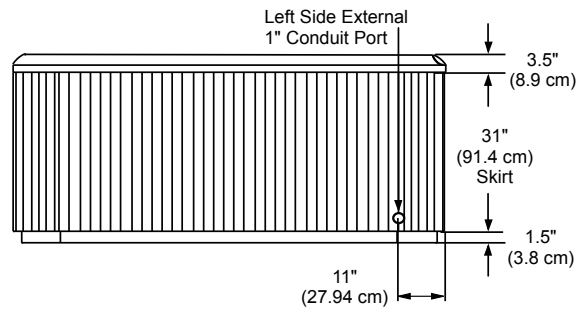
TOP VIEW



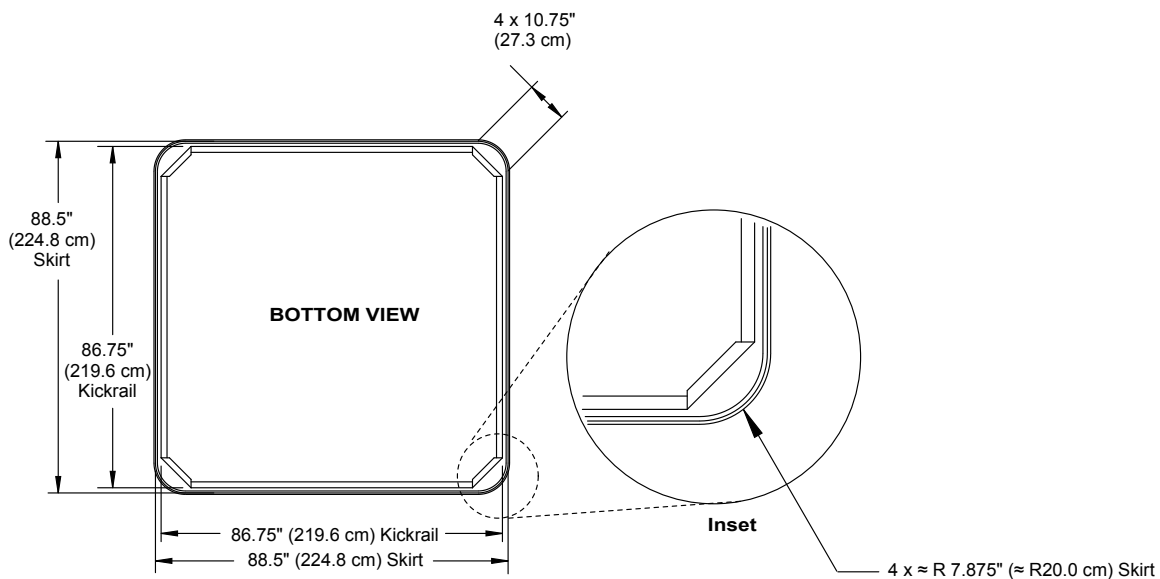
FRONT VIEW
(Front view with stereo option shown)
Tolerance: $\pm 0.5"$ (1.27 cm)



BACK/SIDE VIEW
Tolerance: $\pm 0.5"$ (1.27 cm)



IMPORTANT! Always measure each hot tub for exact dimensions **BEFORE** designing its foundational support and/or decking.



Dimensions/Specifications Subject To Change Without Notice